

# SR SERIES

TABLE OF DIMENSIONS FOR STANDARD VERSION (Attention! New type designation)

Type	Recommended rotary table type	ØA (Standard)	B	B*	H	ØI	ØJ	ØK
SR 100B	TC/NC 150 – 320, TW 150 – 300 TO 150 – 220, CR 300	1300	35	40	575	960	615	960
SR 200B	TC/NC 220 – 320T, TC 500, CR 400 TR/NR 750, PM 1100, TO 750, TW 200 – 300	1500	35	40	485	1200	815	1200
SR 300B	TC/NC 320, TC 500, TC 700, TW 300 TR/NR 750, TR/NR 1100, PM 1500, CR 400 – 700	1800	35	40	615	1350	967	1350
SR 400B	TC 500 – 700, TR/NR 1100, TR/NR 1500 CR 700 – 1000C	2200	35	40	690	1800	1357	1800
SR 500B	TR/NR 1500, TR/NR 2200, CR 1000–1300	2500	35	40	656	2200	1700	2200

General tolerances in conformity with DIN ISO 2768-m. Special tolerances upon request/dimensions variable.

\* with T-slots

**Notes:** For the permissible loads of the stationary or rotary indexing plates, please refer to the "Rotary indexing table" chapter. Special machining according your drawing.

## Rotary indexing ring table with base frame and raised supports

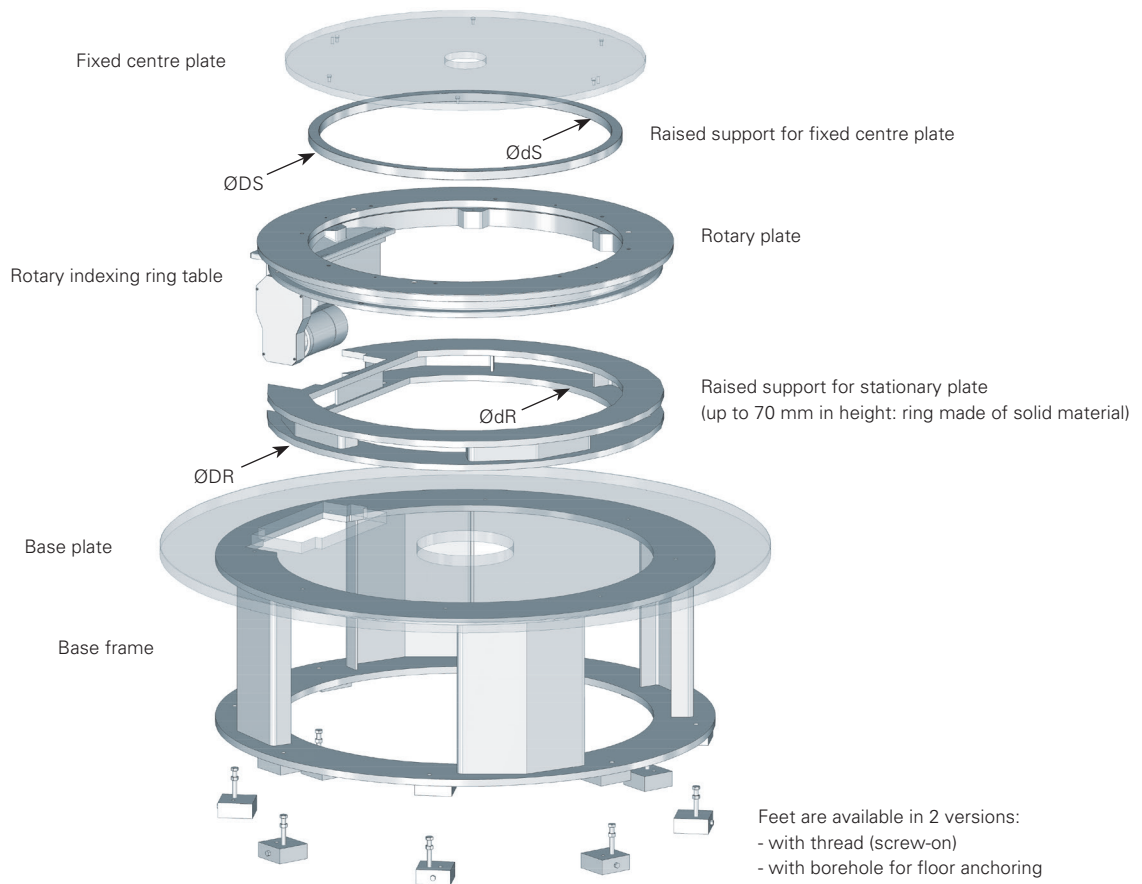


TABLE OF DIMENSIONS FOR RAISED SUPPORTS Raised supports are optionally available for TR/NR rotary indexing rings tables.

Table type	Raised support for fixed centre plate			Raised support for rotary indexing ring tables		
	ØDS	ØdS	Height	ØDR	ØdR	Height
TR/NR 750	485	410	21.5	770	440	variable
TR/NR 1100	795	720	32	1100	740	variable
TR/NR 1500	1130	1055	32	1420	1080	variable
TR/NR 2200	1745	1655	37	2200	1660	variable

# SK SERIES

TABLE OF DIMENSIONS FOR STANDARD VERSION (Attention! New type designation)

Type	Recommended rotary table type	□A (Standard)	B	B*	H	□I	□J	□K
SK 100B	TC/NC 150 – 320, TW 150 – 300 TO 150 – 220, CR 300	1300	35	40	410	1000	615	1000
SK 200B	TC/NC 220–320, TW 200–300 TR/NR 750, CR 400, TO 750	1480	35	40	610	1300	1007	1300
SK 300B	TC/NC 320, TC 500 – 700, TW 300, TR/NR 750, TR/NR 1100, CR 400 – 700, PM 1100, PM 1500	1800	35	40	710	1610	1310	1610

General tolerances in conformity with DIN ISO 2768-m. Special tolerances upon request/dimensions variable.

\* with T-slots

**Notes:** For the permissible loads of the stationary or rotary indexing plates, please refer to the „Rotary indexing table“ chapter. Special machining according your drawing.



Example detailing SK300B, TC320T, dial and stationary plates.